

High Performance X-ray Inspection Solution

with non-destructive Planar|CT board inspection





Phoenix Microme x Neo and Nanome x Neo High resolution 160/180 kV micro- / nanofocus X-ray

inspection systems with 3D CT option

The Phoenix Micromelx Neo and Nanomelx Neo series combines high-resolution 2D X-ray technology and 3D CT in one system. Innovative and unique features and an extreme high positioning accuracy make both systems the effective and reliable solution for a wide spectrum of 2D and 3D offline inspection tasks: R&D, failure analysis, process and quality control.

Unique features

- Superior pixel resolution 85 µm, 100 µm and 139 µm new detectors are more competent to semiconductors and micro electronics components inspection
- Ease of use: inspection report to be automatically generated after inspection
- X act package for CAD based µAXI programming and automatic inspection
- Diamond|window for up to 2 times faster data acquisition at the same high image quality level
- Optionally 3D computed tomography scans within 10 seconds



Open BGA ball withlive CAD data overlay and Flash!™ image optimization





The Phoenix|x-ray X|act technology offers easy to program CAD based µAXI ensuring automated inspection in the micrometer range. Another unique benefit is Waygate Technologies' rich options of DXR-HD digital detector fleet. There's definitely a perfect match of image chain serving your particular application.

- Dose|manager combined with Shadow|target to prevent sensitive devices from radiation damage by reducing unnecessary dose
- Optical and X-ray navigation map for fast positioning and easy programming
- Proprietary OVHM technology enables synchronised motion and ergonomic set up for easy view configuration
- Flash!Electronics™, Waygate Technolgies' best ever image processing technology specially optimized for Electronics inspection

3D computed tomography of a part of QFN package



Advanced Planar|CT evaluation (left) without overlaying features in the X-ray image



Flash!™ processed voids in an open µBGA ball: 2,300x geometric zoom for extreme high magnification

Waygate Technologies brilliant **DXR-HD detector fleet**

Large size DXR S100 Pro detector in combination with superior pixel resolution defines industryleading imaging technology:

Provides superior 100 µm pixel resolution and 30 cm x 25 cm large active area combining outstanding detectability with high inspection efficiency

High dynamic DXR S140 detector with enhanced scintillator technology for precise and fast LIVE inspection:

Full frame rate of 25 frames per second at 1536 x 1536 pixels offers low noise coupled with brilliant image quality ensuring fast and detailed live inspection.

High-resolution 3D computed tomography

For advanced inspection and 3D analysis of smaller samples, Phoenix|x-ray's proprietary 3D CT technology is optionally available.

- 180 kV high power X-ray technology, fast image acquisition with DXR detector and Diamond/window combined with Phoenix/x-ray's fast reconstruction software deliver high quality inspection results
- Maximum voxel resolution down to 2 microns; the nanoCT® capability of the Nanome|x Neo allows even a higher image sharpness



Diamond|window beryllium window

(same X-ray tube parameter: 130 kV, 11.4 W)

High output with high-resolution: **Diamond** window

Compared to conventional beryllium targets, the Diamond window allows higher power at a smaller focal spot. This ensures high-resolution even at a high output.

- 180 kV high energy and up to 20w target power
- · Up to 2 times faster CT data acquisition at the same high image quality level
- High output with high-resolution
- Non-toxic target
- · Improved focal spot position stability within long term measurements
- · Increased target lifetime due to less degradation with higher power density



Dose map for 7 views manual inspection

Comparing with manual inspection, up to 99% radiation dose can be saved combining dose control technologies with automated inspection (programming)

Smart dose management

Waygate Technologies' proprietary Shadow|target inside the X-ray tube enables a reduction of unnecessary radiation dose compared to conventional X-ray tubes during a typical inspection. Combined in a low-dose bundle together with the brand new Dose|manager tool, it enables real-time dose monitoring and controlling. This solution protects radiation sensitive inspected components such as programmed flash memory, MOSFET and Quartz Oscillators from aging to worst case damage.

- The Shadow|target is linked with the Dose|manager tool
- Shadow|target reduces unwanted radiation without frequent generator start & stop
- Fast and stable X-ray recovering. No delay of energy running up
- Dose measurement: real time visualization of projected dose through "dose map" overlaid with navigation map
- Cumulated dose calculation per inspection
- · Multi-position dose measurement well integrated into inspection program

Virtual board slicing with PlanarlCT

- Easy 2D slice or 3D volume evaluation of large complex boards
- No board cutting, no overlaying structures as in X-ray images



PlanarICT slice or multislice views allow exact inspection results of a single plane

or a whole package







nanoCT® of a part of BGA component





Advanced Planar C1 evaluation without overlaying features in the X-ray image

X|act - CAD based inspection:

High resolution µAXI for extremely high defect coverage

As a solution for µAXI with extremely high defect coverage, Phoenix|x-ray provides its high precision systems Microme|x neo and Nanome|x neo including the unique X|act software package for fast and easy offline CAD programming.

Its intuitive new GUI with improved outstanding precision and repeatability, small views with resolutions of only a few micrometers, 360° rotation

and oblique viewing up to 70° ensures meeting highest quality standards – even for inspection of components with a pitch of just 100 microns.

Besides automated inspection, X|act ensures an easy pad identification by its live CAD data overlay function even in manual inspection while Flash![™] image optimization ensures high defect coverage.

Efficient CAD programming

X|act provides not only a minimal setup time compared with conventional view based AXI – once programmed, the inspection program is portable to all X|act compatible systems.

- Easy pad-based offline programming
- Specific inspection strategies for different pad types
- Fully automated inspection program generation
- Extremely high positioning accuracy even at oblique viewing and rotation
- Easy pad identification in manual X-ray inspection
 High reproducibility on large PCBs



Fast and easy programming: just assign the inspection strategies and let X|act generate the automated inspection program

Navigation map – Clear overview and fast positioning

- Optical camera image or X-ray overview image for whole sample as navigation map
- Fast manipulation by clicking on the map
- Inspection program can be set up based
 on the optical navigation map
- Sample map and view positions saved in test
 report



Easy sample map orientation



Your advantages

Phoenix Microme|x and Nanome|x Neo

- Brilliant live inspection images due to high dynamic Waygate Technologies DXR-HD digital detector fleet
- Unique high power 180 kV / 20 W micro- or nanofocus tube for even high absorbing electronic samples
- Minimized setup time due to highly efficient automated CAD programming
- Live overlay of CAD and inspection results even in rotated oblique inspection views
- Xe² toolkit (Xray image Evaluation Environment), a graphical based development environment for fast measure setups for evaluating X-ray images



X|act provides **live CAD overlay** and inspection results in the X-ray live image – at **any time**, at **any viewing angle**.

Waygate Technologies exclusive **Flash!**[™] technology option enables **faster**, **more reliable** failure detection.



Best detail detectability 0.5 μm or even 0.2 μm with nanofocus

- Optional Flash!ElectronicsTM image processing optimizes digital images quickly and constantly
- Optional advanced failure analysis with high resolution 3D micro- or nanoCT[®] or large board Planar|CT
- Optional 3D CT scans less than 10 seconds
- Comprehensive and industry leading dose control technology to protect radiation sensitive devices
- Optical or X-ray image based navigation map to make multi-position inspection easier and faster
- OPC-UA(Open Platform Communications Unified Architecture) interface to enable standard communication protocol for customized system integration

Technical specifications and configurations

	Nanome x Neo 180	Microme x Neo 180	Microme x Neo 160
X-ray detector	 100 µm Superior pixel resolution DXR S100 Pro, large size 30 cm x 25 cm 139 µm high pixel resolution DXR S140, 25 fps at 1536 x 1536 pixels 200 µm pixel resolution DXR250RT, high dynamic 30 fps with active cooling 		85 µm pixel resolution DXR S85, 13 cm x 13 cm active area
Magnification	DXR250RT/DXR S140: max. 2,100x; DXR S100 Pro: max. 2,300x		max. 2,100x
Total magnification 27" 2K monitor	DXR250RT: max. 38,600x; DXR S140: max. 39,200x; DXR S100 Pro: max. 43,200x		DXR S85: max. 92,500
Detail detectability	up to 0.2 μm	up to 0.5 µm	
X-ray tube type	Low maintenance open nanofocus tube with unlimited lifetime, transmission type, 170° cone angle, collimated	Low maintenance open microfocus tube with unlimited lifetime, transmission type, 170° cone angle, collimated	
Max. tube voltage/power on target	180 kV / 20 W	180 kV / 20 W	160 kV / 20 W
	Diamond window for up to 3 times faster data acquisition at the same high image quality level		
Filament	Tungsten hairpin, pre-adjusted in plug-in cartridges for fast and easy exchange		
Manipulator	high-precision vibration-free synchronized 5-axes manipulation		
Max. inspection area	460 mm x 360 mm (18" x 14"), 610 mm x 510 mm (24" x 20") without rotation table		
Max. sample size / weight	680 mm x 635 mm (27″ x 25″) / 10 kg (22 lbs.)		
ovhm – oblique view rotation	continuously adjustable view angle up to 70°, rotation 0° – 360°		
Control	Joystick or mouse control (manual mode) and CNC (automatic mode)		
Manipulation aids	Sample navigation map based on camera or X-ray overview image, click'n-move-to function, click'n-zoom-to function, automatic isocentric manipulator movement		
Positioning aid	laser crosshair		laser crosshair optional
Anti-Collision System	may be deactivated for maximum magnification (tube touching the sample)		
System dimensions (D x H x W)	2,160 mm x 1,958 mm x 1,590 mm (85" x 77" x 62.6"), (without control console) 2,772 mm x 1,958 mm x 1,770 mm (109" x 77" x 69.7"), (with control console)		
Min. transportation width:	1,770 mm (69.7") (with control console)		
Max. weight	appr. 3,250 kg / 7165 lbs		
Radiation safety	The radiation safety cabinet is a full protective installation without type approval according to the German StrSchG/ StrSchV and the US Performance Standard 21 CFR, Subchapter J. For operation, other official licenses may be necessary. Exposure rate < 1 µSv/h emission limit, measured at 10 cm distance from accessible surfaces.		
Dose Reduction (Option)	Dose manager – combined with Shadow target inside the X-ray tube, the low-dose bundle enables real-time dose management protecting sensitive samples from radiation damage. Shadow target is available for Microme x Neo 180 only.		
Image processing software	 Phoenix X act: comprehensive CAD based X-ray inspection software comprising image enhancement functions, measuring functions and fast and easy automated CAD based programming for automatic inspection BGA module (standard): Intuitive automatic view based BGA solder-joint evaluation incl. automatic wetting analysis VC module (standard): Intuitive automatic view based voiding calculation software package incl. capability of multiple die attach voiding evaluation C4 module: view based evaluation of round solder joints with background structure, such as C4 bumps ML module: view based registration of multilayer printed circuit boards 		
Software Configuration (Option)	X act BGA check strategy: automated CAD based analysis of BGA solder joints X act PTH check strategy: automated CAD based analysis of PTH solder joints Xe ² package – Automated solder joint evaluation package: • QFP module: automated QFP solder joint evaluation • QFN module: automated inspection of QFN / MLF solder joints • PTH module: automated pin-through-hole solder joint evaluation X act review: visual interface for rework and failure indication Flash!™: Waygate Technologies' exclusive image optimization technology		
Hardware Configuration (Option)	 Anti-vibration feet for high system stability Tilt / rotate unit: tilt ± 45° and rotation n x 360° for samples up to 2 kg Manual bar code reader: for product identification 		
Planar CT (Option)	Planar CT module: Non destructive 2D slice and 3D volume board evaluation incl. 3D viewer software		
Computed Tomography (Option)	 Volume acquisition / reconstruction software: Phoenix Datos x Upgrade package for combined 2D / 3D (computed tomography) operation CT-unit: precision rotation axis Max. geom. magnification: 100 x (CT) Max. voxel resolution: down to 2 μm, resolution depending on the sample size. The nanoCT[*] function of the Nanomelx Neo allows a higher image sharpness. 		

For more detailed information or to request a demo, please visit our website or contact us.



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